

# MANUEL DE VOL



## Piper PA-18

F-GLLN  
N° 18-3447

# Annexe 1



Cet intercalaire doit obligatoirement être inséré  
devant la page de garde d'un manuel de vol en  
langue anglaise

## AVERTISSEMENT

Le présent document en langue anglaise est le manuel de vol approuvé par l'Agence européenne de la sécurité aérienne.

En application des dispositions de l'arrêté du 24 juillet 1991 relatif aux conditions d'utilisation des aéronefs civils en aviation générale (« Un vol ne peut être entrepris que si, d'une part les membres d'équipage sont familiarisés avec l'aéronef et son équipement de bord, notamment le matériel de sécurité-sauvetage et les systèmes spéciaux, et d'autre part ont une connaissance pratique de son manuel de vol ou des documents acceptés comme équivalents. »),

**Nul ne peut utiliser l'aéronef avec ce seul document s'il n'a pas une connaissance suffisante de la langue anglaise.**

A défaut, il appartient au propriétaire ou à l'exploitant de l'aéronef de se procurer une traduction de ce document sous sa responsabilité.

Référence : Instruction du 13/11/2009 relative à la langue des manuels de vol

	R - 20 - 00	Indice A	31 mai 2012	Page : 8
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# APPROVAL OF MINOR MODIFICATION

To: N C L Wright  
 Arrow Air Services  
 Shipdham Airfield  
 Shipdham  
 Norfolk  
 IP25 7SB



Modification Approval No: 9/223/1559

Office of Issue: STANSTED

Aircraft Type: <b>Piper PA18 Super Cub</b>	Aircraft Registration: <b>G-BLLN</b>  Serial No: <b>18-3447</b>	Applicant's Modification No: -  Issue No: -
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Details of Modification:

**Install: Continental 0-200A Engine in place of Continental C90**

**In accordance with AAN 18435 and CAA AIRCRAFT PROJECTS Departmental letter dated 7 July 1994 (A.CARTER)**

Suitable for installation in this aircraft only

Limitations, Conditions or Exemptions

Amendments in accordance with BCAR, Section A and B, as appropriate, are required to the following documents:\*

- |                            |                          |
|----------------------------|--------------------------|
| Weight and C of G Schedule | Repair Manual            |
| Flight Manual              | Maintenance Schedule     |
| Maintenance Manual         | Crew Manual              |
| Overhaul Manual            | Electrical Load Analysis |

The above modification is approved and may be embodied subject to compliance with British Civil Airworthiness Requirements.

Signed:

Name: **J Tearne**

Date: **27 October 1994**

£53.00
Received by: VF
Date: 21.9.94
Receipt No: 248046

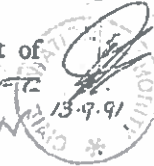
cc: Aircraft Projects Department, 2E  
 Applications and Certification Section, 2W  
 File Copy

\* (Delete as appropriate)

Export Certification No.

"This is the flight manual which forms part of  
Certificate of Airworthiness FOR AIRCRAFT

G-BLLN



APPROVED  
FLIGHT MANUAL  
FOR THE  
PIPER PA-18

IDENTIFICATION NO.

18-3447

G-BLLN.

*J. W. McIlary*  
J. W. McIlary  
Assistant Chief Engineer  
Piper Aircraft Corporation  
Lock Haven, Pennsylvania  
DMCR 1-1

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CAA APPROVED CHANGE SHEETS & SUPPLEMENTS  
FOR EMBODIMENT IN THIS MANUAL

DATE	ORIGIN AND TITLE	APPROVAL AUTHORITY	POSITION IN MAN
22/5/80	CAA Change Sheet 1 issue <del>7</del> 7. <i>drawings - 13202 21/12/97</i>	CAA	Facing page
25/7/85	CAA Change Sheet 2 issue 1	CAA	Facing page
2/09/94	CAA Supplement No 1 issue 1.	CAA	Facing page 9
2/09/94	CAA Supplement AWN 98	CAA	AT REP FLT. MA

C O N T E N T S

Section	I	Introductory
Section	II	Description
Section	III	Limitations
Section	IV	Handling
Section	V	Performance
Section	VI	Weight and Loading Data

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## SECTION I

## I N T R O D U C T O R Y

THE DOCUMENT REFERENCE NUMBER OF THIS  
FLIGHT MANUAL IS

## PREFACE

This flight manual applies only to the aircraft having the constructor's No. 18-3447 and it is the responsibility of the flight crew operating the aircraft to be familiar with the contents of the manual including all amendments at the time of flight. The amendment state of this manual is given on the amendment record sheets.

Amendments are of two kinds:-

- (a) 'General' which at the date of issue affect all manuals bearing the same document number.
- (b) 'Particular' which only affect manuals relating to particular aircraft and usually result from the incorporation of a modification. (The 'Particular' amendment record sheet will therefore reflect any differences in the contents of one aircraft manual from another bearing the same document number).

Amendments to the text will be indicated by a marginal vertical line together with the amendment number, except that when a considerable change has taken place or a completely new page has been issued the revision, together with the amendment number, will be denoted at the foot of the page. Changes to the weight schedule page, radio station details, maximum number of seats (Section 11) and weight and loading data (Section VI) are not associated with an amendment number.

Amendments to the flight manuals of aircraft registered in the United Kingdom are incorporated on the authority of the Ministry of Aviation by a representative of the Air Registration Board and no changes whatsoever may be made to the contents of this manual by any other person

Notes

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REPORT 1107

PAGE 4

MODEL PA-18

## GENERAL AMENDMENT RECORD SHEET

Amendment Number	Title of Amendment	APPROVAL/ DATE	Pages Affected
1	Clarify the Datum		4 and 13
2	Correct En Route Climb Speed	<i>AS</i> 11/21/90	13a Added 49
3	Clarify Datum and Correct Lever Arms	<i>Wm. R. Moore</i> 6/25/92	13, 13a, and 54

\*NOTE: See page 3 for explanation of 'General' Amendments. This amendment record sheet will be re-issued with each 'General' Amendment.

Revised 6/24/92

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PAGE 5

MODEL PA-13

## PARTICULAR\* AMENDMENT RECORD SHEET

Amend- ment Number**	Description of Amendment and (if applicable) the associated Mod. number	Pages Affected	Signature	Date of Incorporation of Amendment
1	Flight by Night	21		1/12/62

\* Note: See Page 3 for explanation of "Particular" Amendment.

\*\* Note: Amendment numbers will not always be consecutive.

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REPORT..... 1107

PAGE..... 6

MODEL..... PA-18

## PARTICULAR\* AMENDMENT RECORD SHEET (Continued)

Amend- ment Number	Description of Amendment and (if applicable) the associated Mod. number	Pages Affected	Signature	Date of Incorpor- tion of Amendment
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\*Note: See Page 3 for explanation of "Particular" Amendments.

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REGISTRATION PARTICULARS

G-BLLN



NATIONALITY AND REGISTRATION MARKS

G-BLLN

CONSTRUCTORS NO.

18-3447

DESIGNED AND CONSTRUCTED BY:-

PIPER AIRCRAFT CORPORATION  
LOCK HAVEN, PENNSYLVANIA

CONSTRUCTED IN THE YEAR 1954 AT:-

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REPORT... 1107

PAGE... 3

MODEL... PA-18

SECTION 11.

D E S C R I P T I O N

ITEM	PAGE NO
Special conditions of flight	9
Aeroplane particulars	9
Figure 2-1 Standard atmospheres	10
General arrangement drawing	11
Loading dimensions	12
Weight schedule	13
Maximum number of seats	14

Notes

Page numbers required

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REPORT 1107

PAGE 9

MODEL PA-18

## SECTION 11

### DESCRIPTION

#### SPECIAL CONDITIONS OF FLIGHT

##### ICING CONDITIONS

See Section 111

##### CLIMATIC CONDITIONS

The operating suitability of the aeroplane has been established for temperatures up to the range defined by the I.C.A.O.

Temperate and Artic Maximum

This temperature range is shown in Figure 2-1 on page 10 of this manual.

No minimum temperature range has yet been established.

#### AEROPLANE PARTICULARS

##### CLASS

Land plane High - wing monoplane

##### ENGINE

Number	One
Manufacturer	<del>Continental</del> Rolls Royce
Type	<del>C-90-12F or C-90-8F</del> O-200A

##### PROPELLER

Manufacturer	<del>Sensenich</del> McCauley
Type	<del>M76-AK-2</del> 1A/101/DCN
Diameter	<del>74 ins.</del> 69"
Pitch	<del>42 ins.</del> 48"

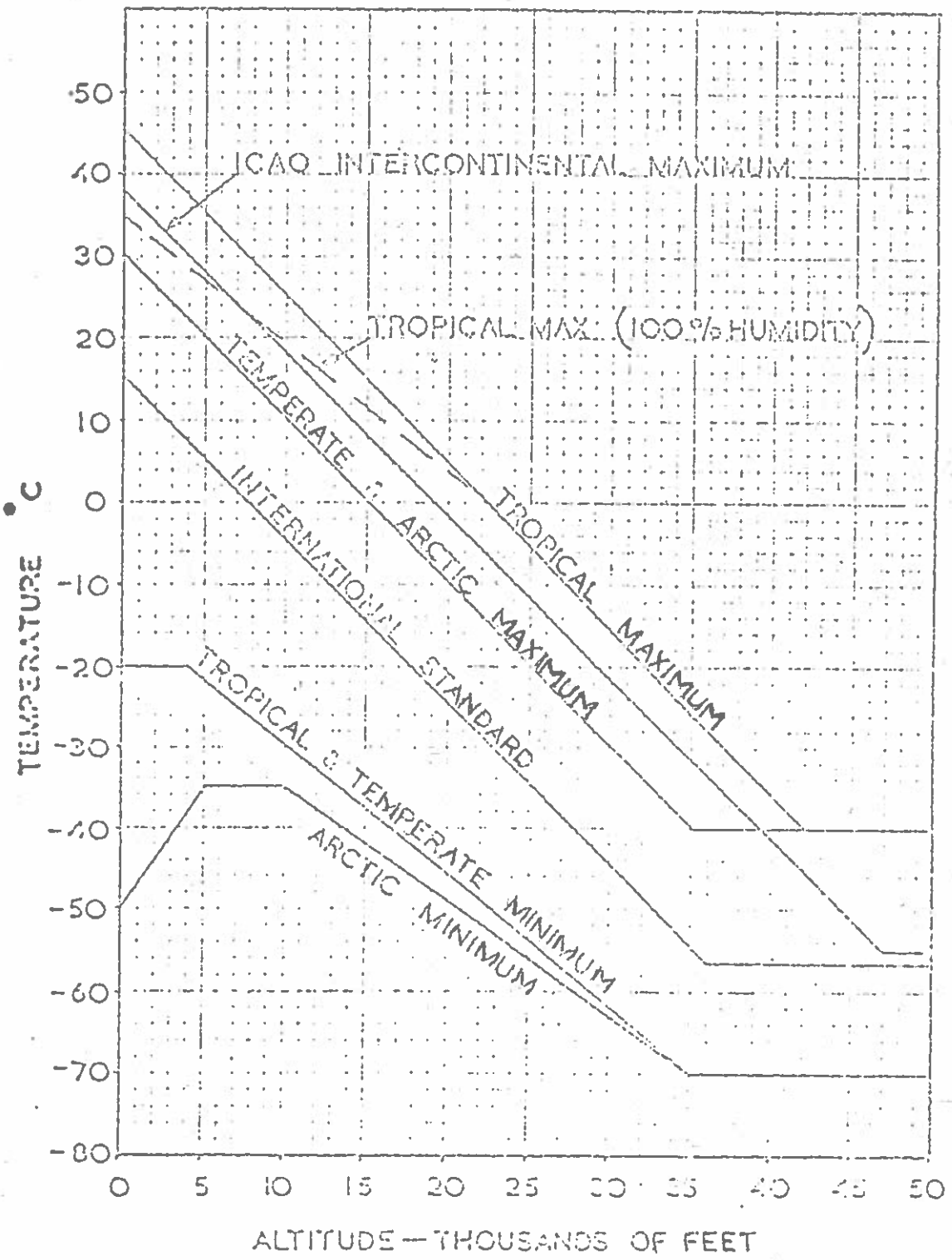
##### LEADING DIMENSIONS

Figure 2-2 on page 11 is a three-view general arrangement drawing, and associated dimensions are shown on page 12.

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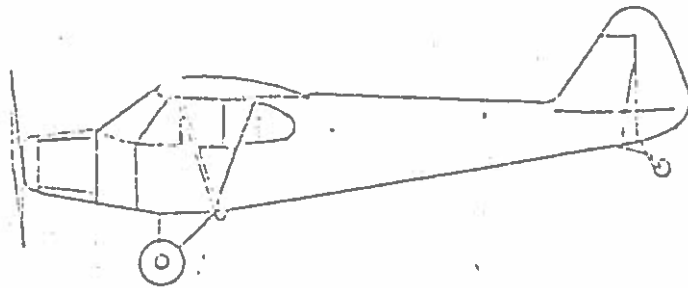
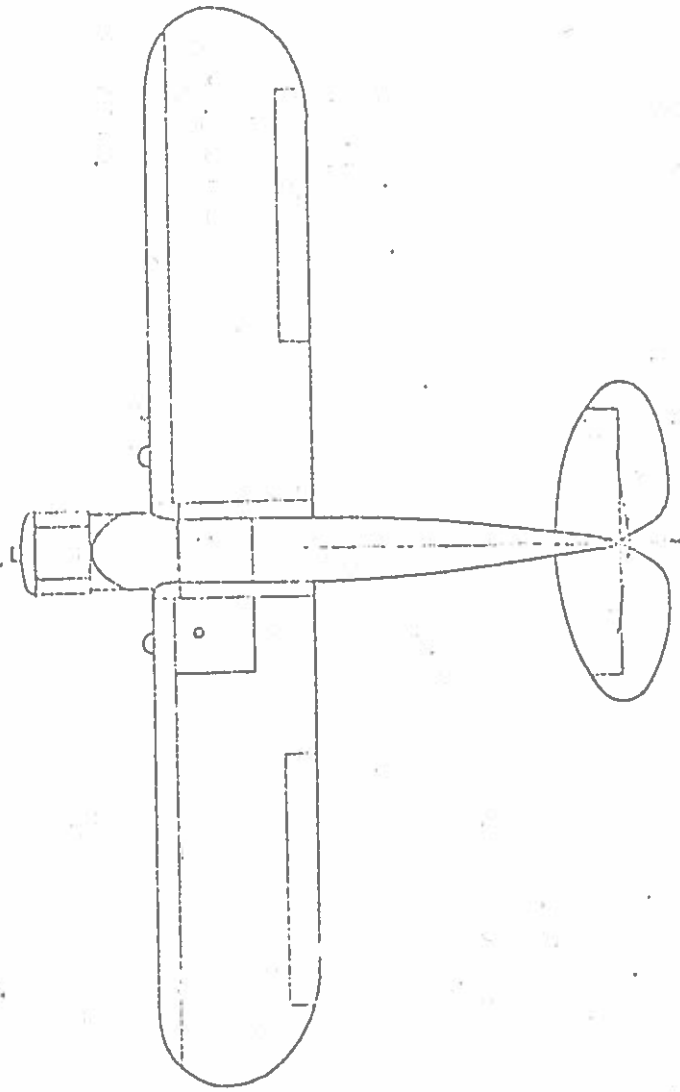
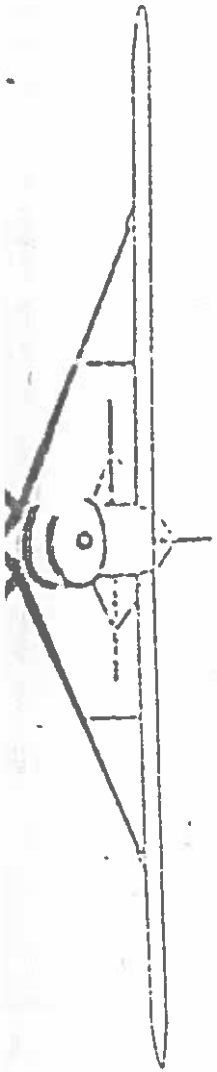
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STANDARD ATMOSPHERES

FIG 2-1



LEADING DIMENSIONS

Span	35 ft. 2 1/2 ins.
Length	22 ft. 4 ins.
Height	6 ft. 7 1/2 ins.

WING

Area	178.5 sq. ft.
Mean chord	5.25 ft.
Aspect ratio	6.7
Aileron area (total)	12.8 sq. ft.

TAIL UNIT

Tailplane area	26.8 sq.ft.
Elevator area	11.63 sq.ft.
Fin area	4.7 sq.ft.
Rudder area	6.8 sq.ft.

MISCELLANEOUS

Undercarriage track	6 ft. 0 1/2 ins.
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REPORT 1107

PAGE 13

MODEL PA-18

## WEIGHT SCHEDULE

1. Weight of aircraft empty.....lb  
This empty weight includes the following items:-
  - (i) The weight of all fixed ballast, if any is fitted
  - (ii) The weight of all accessories, instruments, and apparatus, including radio apparatus, which are listed as forming part of empty weight in the Weight Schedule carried in the aircraft.
2. Weight of fuel with tanks full (capacity of .....Imp. gallons) at 7.2 lb. per Imp. gallon.....lb
3. Weight of oil with tanks full (capacity of .....Imp. gallons) at 9.0 lb. per Imp. gallon.....lb
4. Weight of minimum crew at 170 lb. each member.....170.....lb
5. Weight of removable equipment (See Table 1 in Section VI).....lb
6. Weight of removable radio apparatus (See Table 1 in Section VI).....lb
7. Maximum commercial load authorised, when the fuel and oil tanks are full calculated on the weight specified above.....lb
8. Maximum authorised weight of the aircraft.....lb

Centre of gravity of the aircraft at the weight empty is.....inches aft of the datum.

The datum is defined as the wing leading edge. Refer to sketch on Page 13a.

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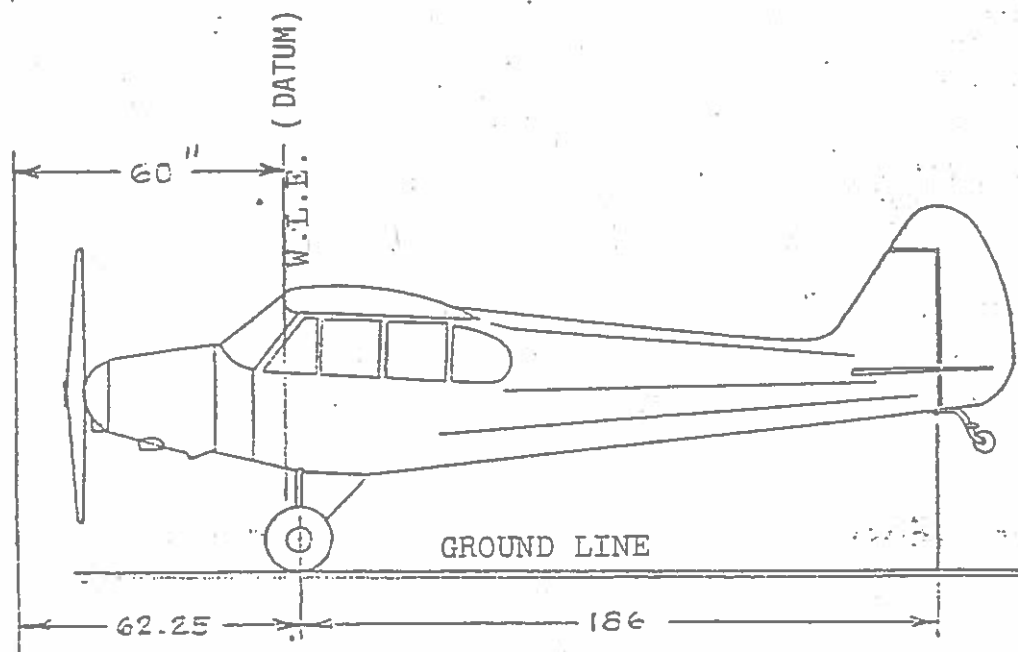
# PIPER AIRCRAFT CORPORATION

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REPORT 1107

PAGE 13a

MODEL PA-18



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REPORT 1107

PAGE 14

MODEL PA-18

## MAXIMUM NUMBER OF SEATS

The maximum number of seats authorized to be fitted, including seats for the crew is 2. The limitation relating to the maximum number of occupants is given in the miscellaneous limitations in Section 111 of this manual.

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# PIPER AIRCRAFT CORPORATION

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REPORT 1187

PAGE 15

MODEL PA-18

## SECTION III

### L I M I T A T I O N S

#### Contents

ITEM	PAGE NO
Category	16
Manoeuvres (Normal Category)	16
Manoeuvres (Semi-Aerobatic Category)	16
Airspeed Limitations	17
Never Exceed Speed	17
Normal Operating Limit Speed	17
Manoeuvring Speed	17
Airspeed Indicator Colour Markings	17
Power Plant Limitations	18
Fuel Grade	18
Oil Grade	18
Oil Temperature	18
Oil Pressure	18
Engine Speed Limitations	18
Use of Mixture Control	18
Airframe Limitations (Normal Category)	19
Weight	19
Centre of Gravity	19
Floor Loading	19
Baggage	19
Airframe Limitations (Semi-Aerobatic Category)	20
Weight	20
Centre of Gravity	20
Baggage	20
Miscellaneous Limitations	21
Minimum Crew	21
Number of Occupants	21
Smoking	21
Flight by Night	21
Flight in Icing Conditions	21
Placards	21
Table of Principal Limitations	22

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## SECTION 111

## LIMITATIONS\*

THE AEROPLANE MUST BE OPERATED SO THAT THE LIMITATIONS AND INSTRUCTIONS IN THIS SECTION ARE OBSERVED

## CATEGORY

The aeroplane is certified in the Normal and Semi-Aerobatic Categories, sub-divisions:-

- (a) Public transport for passengers
- (b) Public transport for mails
- (c) Public transport for goods
- (d) Private
- (e) Aerial work
- (h) Demonstration
- (i) Crew familiarisation

## MANOEUVRES (NORMAL CATEGORY)

Operation is limited to normal flying manoeuvres. Aerobatic manoeuvres are not permitted. The maximum positive accelerations which the structure has been designed to withstand without permanent deformation are 4.4. Intentional manoeuvres shall be confined to those with load factors below these maximum values.

## MANOEUVRES (SEMI-AEROBATIC CATEGORY)

When operating in the Semi-Aerobatic Category the following manoeuvres are permitted:-

Chandelles  
Lazy Eights  
Steep Turns  
Spins

The maximum positive accelerations which the structure has been designed to withstand without permanent deformation are 4.5. Intentional manoeuvres shall be confined to those with load factors below these maximum values.

\*Certain of these limitations are shown in the table of 'Principle Limitations' on page 22.

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## AIRSPEED LIMITATIONS

## \*NEVER EXCEED SPEED

The never exceed speed is an airspeed indicator of 138 miles per hour (120 knots).

## \*NORMAL OPERATING LIMIT SPEED

During normal cruising flight the aeroplane shall not be flown at a speed greater than an airspeed indicator reading of 110 miles per hour (95 knots).

The aeroplane shall only be flown at speeds between the normal operating limit speed and the never exceed speed at the discretion of the pilot, having due regard to the prevailing flight and atmospheric conditions.

## MANOEUVRING SPEED

Manoeuvres involving an approach to the stall or full application of aileron or rudder control shall not be undertaken when the aeroplane is flying at a speed greater than an airspeed indicator reading of 94 miles per hour (82 knots).

NOTE: Although the aeroplane is strong enough for steady application of full rudder control at this speed, a violently checked manoeuvre might over-stress it. For example any violent yaw must not be checked with sudden application of opposite rudder.

## AIRSPEED INDICATOR COLOUR MARKINGS

Flaps up.	Normal operating range	to 110 m.p.h.	(Green Arc)
	Caution	110 to 138 m.p.h.	(Yellow Arc)
	Never exceed speed	138 m.p.h.	(Red Line)

\*To be placarded

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POWER PLANT LIMITATIONS

FUEL

The minimum grade of fuel approved for use with this engine is 80/87 octane.

OIL

The oil approved for use with this engine is to Specification D Eng. R.D. 2472 B/5

OIL TEMPERATURE

Normal operating range	75 to 225°F (Green Arc) ✓
Caution	79 to 90°F (Yellow Arc) ✓
Maximum	225°F (Red line) ✓
Minimum	75°F (Red line) ✓

OIL PRESSURE

Normal operating range	30 to 60 lb/sq.in. (Green arc) ✓
Caution	10 to 30 lb/sq.in. (Yellow arc) ✓
Maximum	60 lb/sq.in. (Red line) ✓
Minimum	10 lb/sq.in. (Red line) ✓

ENGINE SPEED LIMITATIONS

The maximum permissible rotational speed for all conditions of flight is ~~2750~~ 2750 r.p.m. (Red line) ✓. The normal operating range is from 2000 r.p.m. to 2550 r.p.m. (Green arc) ✓.

USE OF MIXTURE CONTROL

The mixture control is only to be used to maintain "weakest mixture for maximum power" conditions when cruising at altitudes greater than 5,000 feet, or to avoid rough running due to over-richness in all other power conditions and must not be used to cause a drop in engine speed.

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CIVIL AVIATION AUTHORITY

CAA Supplement No 1 Issue 1 to FAA-approved PA18 Flight Manual Report No.1107.

Piper PA18 (modified) Constructor's Serial No. 18-3447 Registration Marks G-BLLN

ROLLS ROYCE O-200A ENGINE

When a Rolls Royce O-200A engine is fitted, the following amendments to Flight Manual Report No.1107 are required, and a placard must be fitted in the cockpit stating:

"This aircraft has been modified and its performance is affected: refer to CAA Supplement 1 Issue 1 to Flight Manual Report No.1107."

Allowance must not be made for any performance increment conferred by this modification.

SECTION II - DESCRIPTION

Page 9

<u>ENGINE</u>	Number	One
	Manufacturer	Rolls Royce
	Type	O-200A
<u>PROPELLER</u>	Manufacturer	McCauley
	Type	1A/101/DCM
	Diameter	69"
	Pitch	48"

SECTION III - LIMITATIONS

Page 18

<u>OIL TEMPERATURE</u>	Normal operating range	75° to 225° F (Green Arc)
	Caution	75° to 90° F Caution
	Maximum	225° F (Red Line)
	Minimum	75° F (Red Line)

<u>OIL PRESSURE</u>	Normal operating range	30 to 60 PSI (Green Arc)
	Caution	10 to 30 PSI (Yellow Arc)
	Maximum	60 PSI (Red Line)
	Minimum	10 PSI (Red Line)

ENGINE SPEED LIMITATIONS

The maximum permissible rotational speed for all conditions of flight is 2750 RPM (Red Line). The normal operating range is from 2000 RPM to 2550 RPM (Green Arc).

Page 22

POWER PLANT

Maximum Rotational Speed for All Operations	2750 RPM.
Normal Oil Pressure	30 to 60 PSI.
Minimum Safe Oil Pressure	10 PSI.
Maximum Oil Temperature for Opening Up Cold	70° F.

To be inserted at end of Flight Manual.



## AIRFRAME LIMITATIONS (NORMAL CATEGORY)

## WEIGHT

The maximum permissible take-off and landing weight is  
ca 1500 lb. (680 kg)

This is the maximum weight and lower weights may in particular circumstances be advised or enforced by operational performance considerations.

## CENTRE OF GRAVITY

The load is to be distributed so that the centre of gravity lies always between a forward limit of:-

11.5 ins. aft of datum at 1200 lb) With linear  
extrapolation  
14.0 ins. aft of datum at 1500 lb) at intermediate  
weights and an aft limit of 21 ins. aft of datum at all  
weights

The datum is defined on page 13.

## \*FLOOR LOADING

The maximum permissible intensity of loading on the floor of the rear cabin is 14.75 lb/sq.ft.

## \*BAGGAGE

The maximum weight of baggage in the baggage compartment/rear cabin must not exceed 50 lb. (22 kg)

\*To be placarded.

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## AIRFRAME LIMITATIONS (SEMI-AEROBATIC CATEGORY)

## WEIGHT

The maximum permissible take-off and landing weight is 1400 lb. (635 kg)

This is the maximum weight and lower weights may in particular circumstances be advised or enforced by operational performance considerations.

## CENTRE OF GRAVITY

The load is to be distributed so that the centre of gravity lies always between a forward limit of:-

11.5 ins. aft of datum at 1200 lb) With linear extrapolation

13.2 ins. aft of datum at 1400 lb) at intermediate weights and an aft limit of 19 ins. aft of datum at all weights.

The datum is defined on page 13.

## \*BAGGAGE

Baggage must not be carried when operating in the Semi-Aerobatic Category.

\*When flown solo the front seat must be occupied.

\*To be placarded.

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# PIPER AIRCRAFT CORPORATION

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REPORT 1107

PAGE 21

MODEL PA-13

## MISCELLANEOUS LIMITATIONS

### MINIMUM CREW

The minimum crew is one pilot.

### NUMBER OF OCCUPANTS

The number of persons carried must not in any circumstances exceed the number of seats stated on page 14, nor exceed that for which seating accommodation approved by the Minister of Aviation is provided, except that infants under the age of 3 years carried in the arms of passengers may be left out of account for this purpose.

### \*SMOKING

Smoking is not permitted.

### FLIGHT BY NIGHT

The aeroplane may fly at night when such a flight is permitted by, and the additional equipment is carried in accordance with, the relevant legislation.

### FLIGHT IN ICING CONDITIONS

The aircraft is not approved for flight in icing conditions.

### PLACARDS

Such notices as are required to be placarded, including those limitations in this section denoted by an asterisk, shall be visibly displayed.

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1

TABLE OF PRINCIPAL LIMITATIONS

AIRSPPEED

		I.A.S.
Never Exceed	138 m.p.h.	120 knots
Normal Operating Limit	110 m.p.h.	96 knots
Manoeuvring	94 m.p.h.	82 knots

POWER PLANT

Maximum Rotational Speed for All Operations	2730 r.p.m.
Normal Oil Pressure	30 to 60 lb./sq.in.
Minimum Safe Oil Pressure	10 lb./sq.in.
Minimum Oil Temperature for Opening up Cold	70°F

WEIGHT AND CENTRE OF GRAVITY

	Normal Cat.	Semi-Aerobatic Category
Maximum Take-off and Landing Wt.	1500 lb (680 kg)	1400 lb (635 kg)
Forward Limit at 1200 lb. (linearly at Maximum Weight)	11.5 ins.	11.5 ins.
variation at intermediate weights	14.0 ins.	13.2 ins.
Aft Limit	21.0 ins.	19.0 ins.

MISCELLANEOUS

Minimum Crew	One Pilot
Smoking is Not Permitted	

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SECTION IV  
HANDLING  
Contents

ITEM	PAGE NO.
Maximum Crosswind Component	24
Handling on Rough Ground	24
Take-Off Technique	24
Stability	24
Stalling	25
Figure 4-1 Stalling Speeds	26

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SECTION IV

HANDLING

MAXIMUM CROSSWIND COMPONENT

The maximum crosswind component in which the aeroplane has been demonstrated to be safe for take-off and landing is 10 knots at a lower height of 10 metres.

HANDLING ON ROUGH GROUND

The aeroplane has been demonstrated to be safe when operating from rough grass surfaces.

TAKE-OFF TECHNIQUE

The take-off safety speed is 51 m.p.h. (44 knots) I.A.S.

STABILITY

The aeroplane is stable about all three axes.

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## STALLING

## General

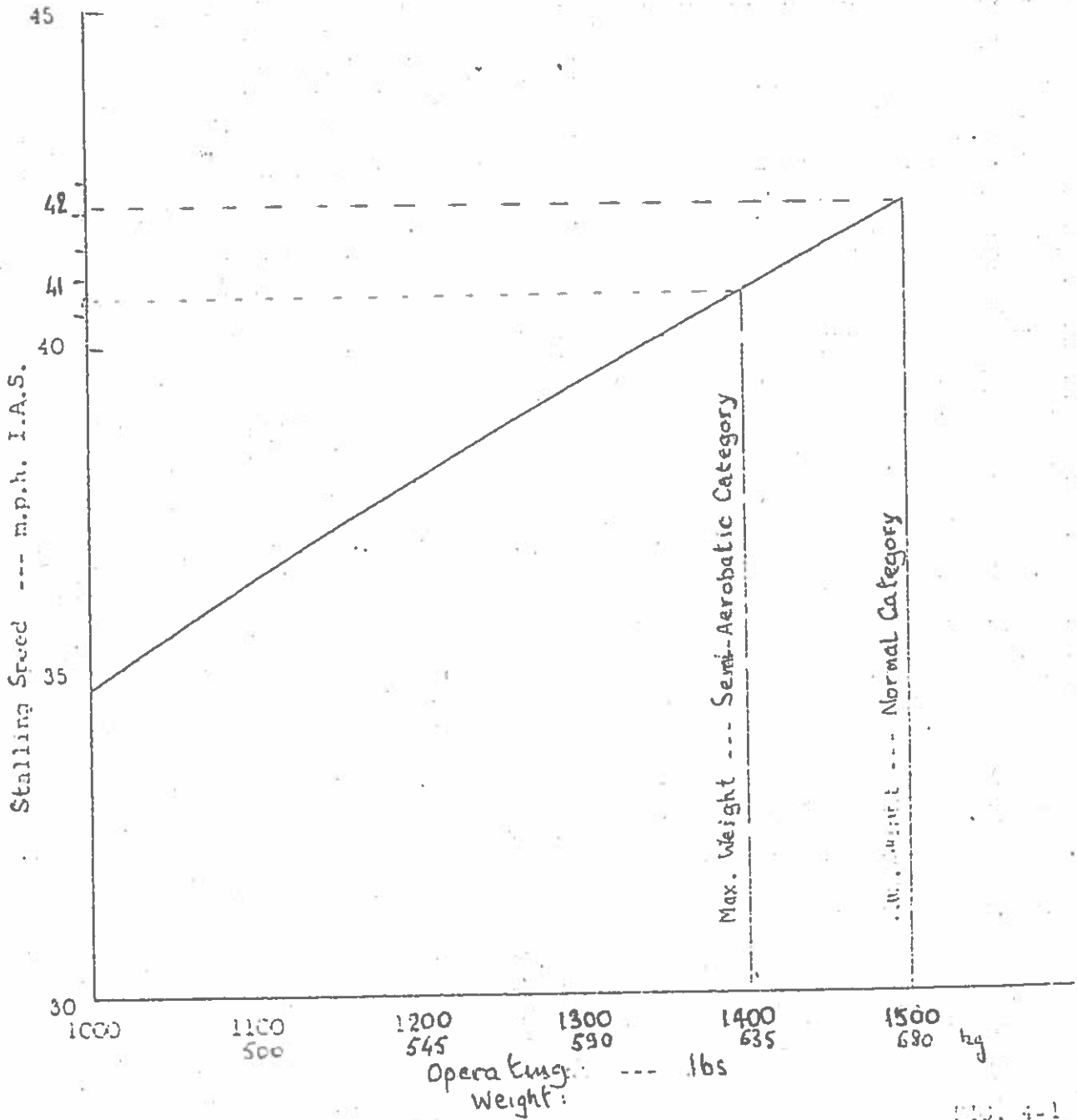
The stall is preceded by noticeable airframe buffet. Provided the stall is carried out without yaw the nose drops gently with no tendency to drop either wing. Recovery is orthodox.

## Stalling Speed

The variation of power off stalling speed with weight is shown in Figure 4-1.

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STALLING SPEED





SECTION V

P E R F O R M A N C E

Contents

ITEM	PAGE NO.
General	29
Condition of Aeroplane	28
Airspeeds	28
Standard Atmosphere	28
Determination of Temperature in Relation to Standard	29
Figure 5-1	30
Position Error Correction to A.S.I.	31
Altimeter Static Error Correction	31
Figure 5-2 P.E. Correction to A.S.I.	33

NET PERFORMANCE DATA

Net Data	34
Validity of Performance Information	34
Definitions	34
Maximum Take-off and Landing Weight for Altitude and Temperature	35
Take-off Run Required	36
Take-off Distance Required	37
Figure 5-3 Take-off Distance Required	39
Net Take-off Flight Path - Net Gradient of Climb	40
Figure 5-4 Net Gradient of Climb	41
Performance Ceiling	42
Figure 5-5 Performance Ceiling	43
En Route Glide (Power Unit Inoperative)	44
Figure 5-6 En Route Glide	45
Landing Distance	46
Figure 5-7 Landing Distance	47

Appendix A

Gross Performance Data	48
En Route Gross Rate of Climb	49
Figure 5A-1 Gross Rate of Climb	50

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## SECTION V

## P E R F O R M A N C E

THIS AEROPLANE IS CLASSIFIED IN PERFORMANCE GROUP D

## GENERAL

## CONDITION OF AEROPLANE

The performance information in this section relates to an aeroplane in the following standard condition -

Engine Continental C-90-12F or C-90-8F

Propeller Sensenich W76 AK-2  
 Diameter 74 ins.  
 Pitch 50 ins.

NOTE: The performance information is no longer applicable if a propeller of another approved type, but having different diameter or pitch is fitted.

Airframe de-icing None fitted

External Modifications None

NOTE: The performance information is no longer applicable if other external modifications (apart from radio aerials and navigation lights) are fitted.

## AIRSPEEDS

The minimum control speeds, stalling speeds and safety speeds upon the basis of which this performance information was obtained are given in Section IV. When the airspeed is given in terms of I.A.S. (i.e. a reading on an instrument with no instrument error) and the error (which is always small) of a particular instrument is not known the actual instrument reading (i.e. A.S.I.R.) may be used.

## STANDARD ATMOSPHERE

The International Standard Atmosphere (I.S.A.) is defined in Figure 2-1.

PREPARED.....

CHECKED.....

APPROVED.....

## FIGURE 5-1

## DETERMINATION OF TEMPERATURE IN RELATION TO STANDARD

In order to convert a given temperature at a given altitude into degrees above International Standard Atmosphere (which is used throughout this section) the information in the chart opposite may be used.

The example given by the arrowed dotted line shows that a temperature of  $11^{\circ}$  Centigrade at an altitude of 8,000 feet is  $12^{\circ}\text{C}$  higher than the appropriate temperature in the International Standard Atmosphere.

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DETERMINATION OF TEMPERATURE  
IN RELATION TO STANDARD

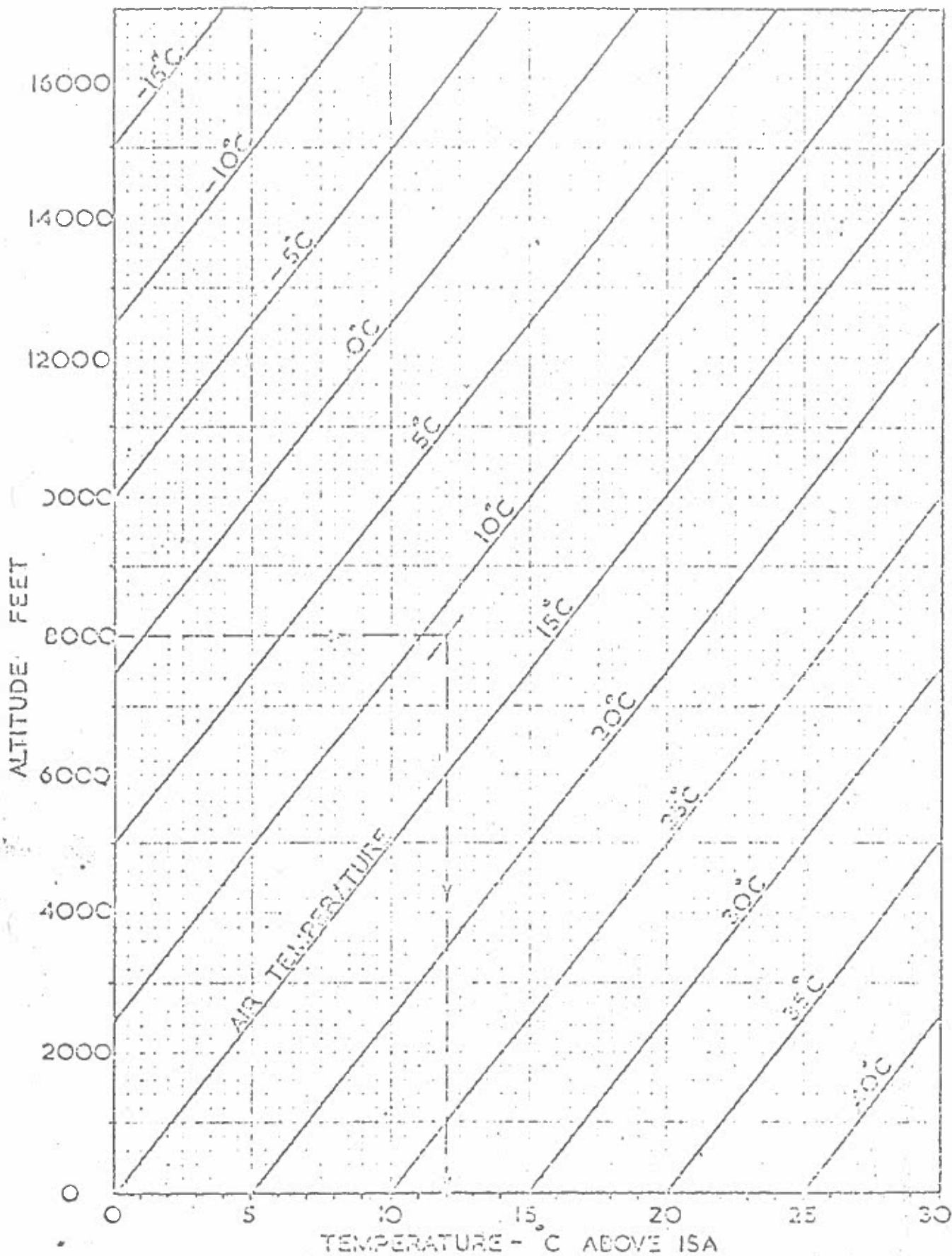


FIG 5-1

## FIGURE 5-2

## POSITION ERROR CORRECTION TO A.S.I.

The correction to be made to the I.A.S. (Indicated Airspeed) to obtain E.A.S. (Equivalent Airspeed) is given for values of I.A.S. and flap positions.

The correction applies only when the standard pitot-static head is used.

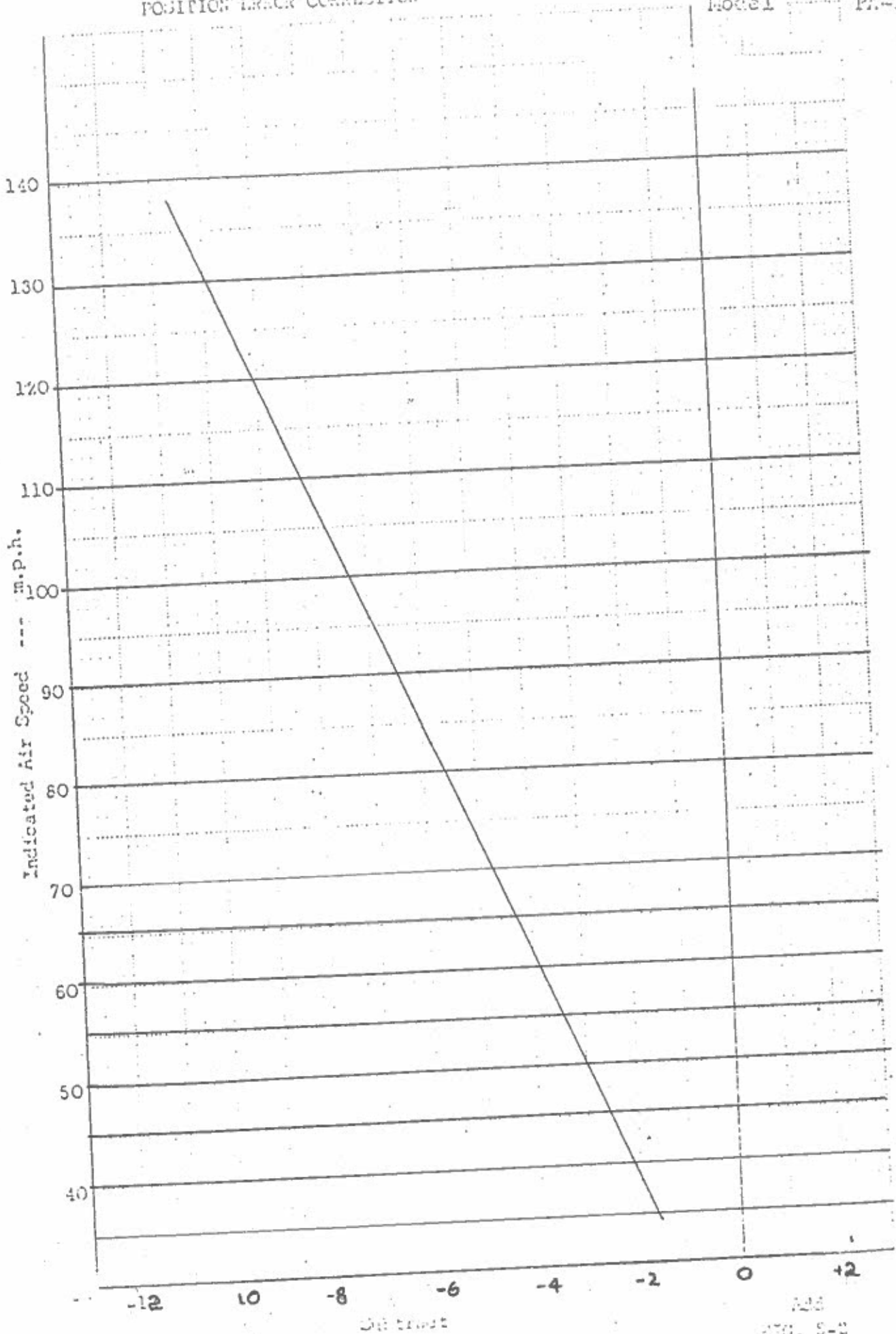
## ALTIMETER STATIC ERROR CORRECTION

The altimeter static error correction is less than 60 feet in all conditions.

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POSITION TRACK CORRECTION

Report No. 1807  
Page 33  
Model PA-18



Drag Coefficient

FIG. 9-2

## NET DATA

The majority of the performance information scheduled (for example the take-off distance required) is 'net data'. This means that some margin has been included in the charts for the loss of performance due to various factors for which it is difficult to make an allowance operationally, such as small and unavoidable variations from the correct airspeed, and variations from the average airframe drag and engine powers etc.

Where necessary a note in the text indicates those charts or portions of charts which are not 'net data'.

## VALIDITY OF PERFORMANCE INFORMATION

The performance information in this section is not valid:-

- (a) If the total loaded weight exceeds the relevant maximum permissible take-off and landing weight appropriate to the altitude and temperature;
- (b) If the temperature exceeds the temperature of the maximum atmosphere for which operating suitability has been established (see page 9);
- (c) If readings from the charts are obtained by extrapolation (i.e. using values of parameters outside the range given on the charts), except as and when specifically permitted.

NOTE: When the temperature is below the range scheduled, the performance shall be assumed to be not greater than that obtained by using the temperature appropriate to the coldest atmosphere given on the chart being considered.

## DEFINITIONS

Gradient of climb	For the purpose of constructing flight paths this may be taken as the ratio expressed as a percentage:- $\frac{\text{Change in height}}{\text{horizontal distance covered during the period of time considered.}}$
Hard, dry surface	A take-off or landing surface having a coefficient of rolling friction of about 0.025 (such as concrete or tarmacadam).

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APPROVED .....

MAXIMUM TAKE-OFF AND LANDING WEIGHT FOR  
ALTITUDE AND TEMPERATURE

Within the limits of altitude and temperature scheduled (3,000 feet and T.S.A + 15°C respectively, the maximum take-off and landing weight is 1500 lb. when operating in the Normal Category or 1400 lb. when operating in the Semi-Aerobatic Category.

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PIPER AIRCRAFT CORPORATION

LOCK HAVEN, PENNA.

REPORT 1107

PAGE 36

MODEL PA-12

TAKE-OFF RUN REQUIRED

The take-off run required from rest to take-off safety speed is not scheduled but is always less than the take-off distance required.

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APPROVED.....

FIGURE 5-3  
TAKE-OFF DISTANCE REQUIRED

The take-off distance required from rest to reach a height of 50 feet is shown on page 39 for varying weights, altitudes, temperatures and headwind components.

ASSOCIATED CONDITIONS:-

Power Unit	Full throttle.
Technique	The aeroplane is held down close to the ground until a speed of 51 m.p.h. (44 knots) is reached and then it is climbed away.
Runway	Hard, level dry surface.

EXAMPLE

Given	Aerodrome altitude	1000 feet
	Temperature	20 °C (I.S.A. + 7°C)
	Take-off weight	1250 lb. 567 kg
	Headwind component	7 knots
	The take-off distance required is	640 feet. 195 m

NOTE

- (1) The wind correction grid is unfactored. The reported wind will need to be factored as required in the relevant operating regulations to obtain the effective wind to be used in this chart. For example with a factor of 50% to be applied, a reported headwind component of 10 knots would result in an effective wind of 5 knots to be used in the chart.

As the effect of the tailwind component is not scheduled, the information given opposite is not valid for a down wind take-off.

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APPROVED.....

FIGURE 5-3

TAKE-OFF DISTANCE REQUIRED (Continued)

- (2) Correction for the effect of runway surface gradient and grass surfaces. The following table shows the amount by which the take-off run required (given opposite) is increased—  
 (a) for every 1% uniform uphill gradient,  
 (b) when the take-off surface is grass.

Weight - lb.	680 lb	567 lb
% increase per 1% uphill gradient (sea level)	8.6	6.2
(3000 feet)	10.2	7.3
% increase for grass surface (sea level)	6.7	5.6
(3000 feet)	7.5	6.3

The correction for uphill gradients is not applicable for gradients exceeding 2%.

Linear interpolation may be used.

As the effect of downhill surface gradient is not scheduled, the take-off distance appropriate to zero surface gradient is to be used when there is a downhill gradient.

PREPARED \_\_\_\_\_  
 CHECKED \_\_\_\_\_  
 APPROVED \_\_\_\_\_

TAKE-OFF DISTANCE --- Feet  
 1800 1600 1400 1200 1000 800 600 400 200  
 m 484 427 380 365 305 245 183  
 Report No. 1107  
 Page 39  
 Model PA-18

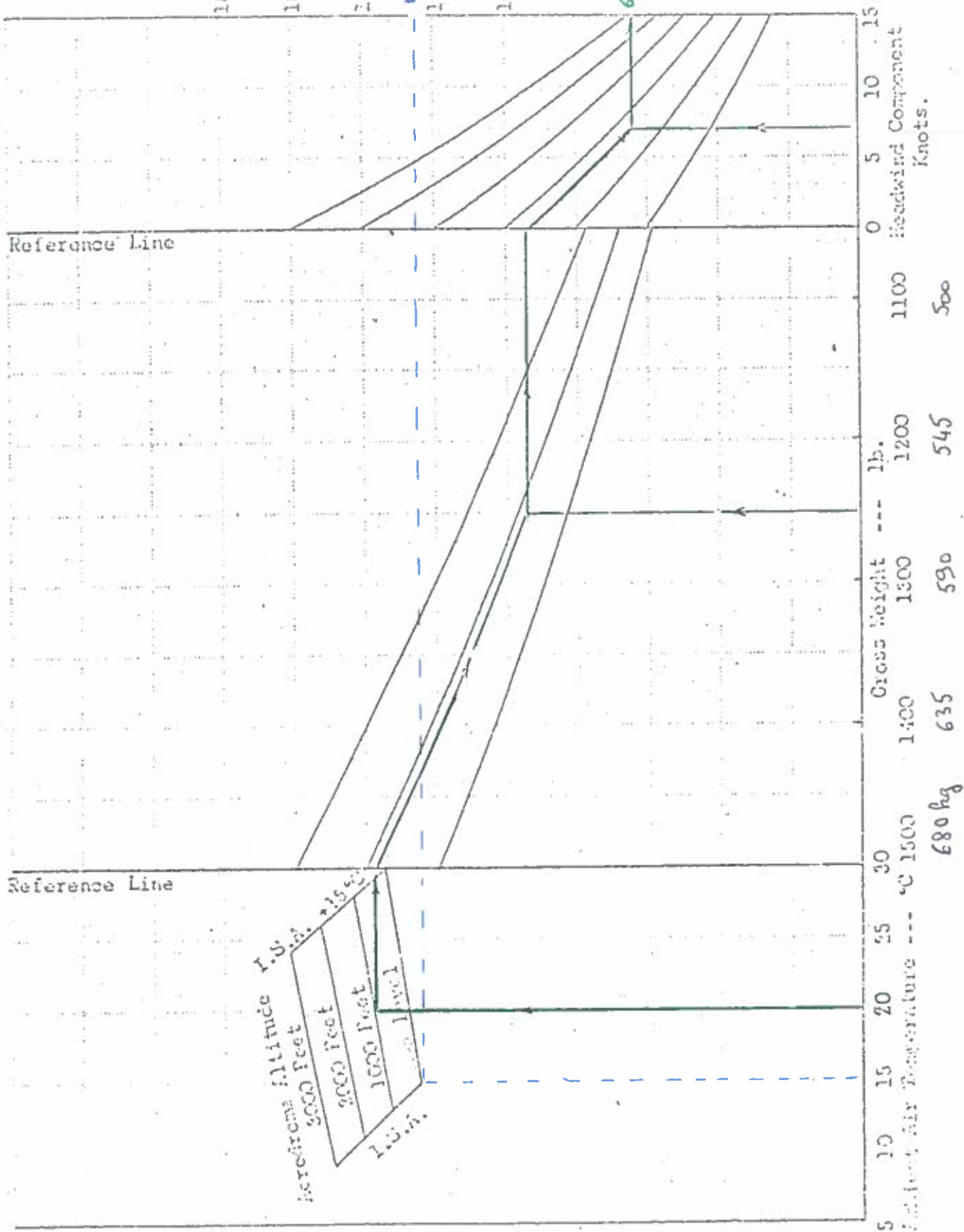


FIG. 4-2

# PIPER AIRCRAFT CORPORATION

LOCK HAVEN, PENNA.

REPORT 1121

PAGE 40

MODEL PA-13

FIGURE 5-4

## NET TAKE-OFF FLIGHT PATH --- NET GRADIENT OF CLIMB

The net gradient of climb from the 50 ft. point to 1500 ft. is shown on page 41 for varying aerodrome altitude, temperature, gross weight and headwind component.

### ASSOCIATED CONDITIONS

Power Unit	Full throttle
Airspeed	51 m.p.h. I.A.S

### EXAMPLE

Given	Aerodrome altitude	1000 feet
	Temperature	20°C (I.S.A. + 7°C)
	Gross Weight	1150 lb. 520 kg
	Headwind component	7 knots
The net gradient of climb is		15.5%

### NOTE

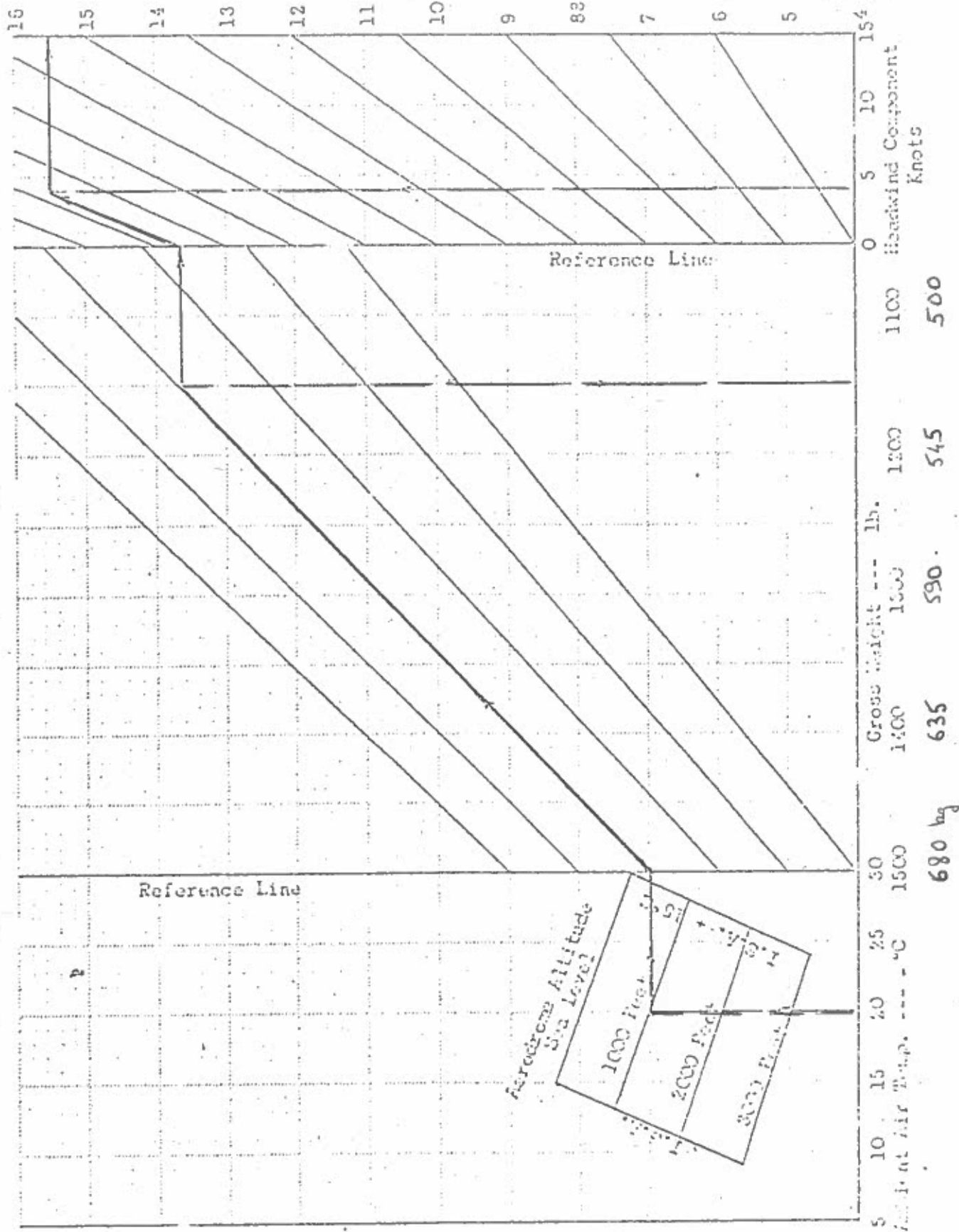
- (1) Carburetor Heat. The use of carburetor heat reduces the gradient of climb by 2.8%.
- (2) The radius of a steady "rate one" turn (180° minute) for all conditions scheduled is to be taken as 1430 feet.

PREPARED.....

CHECKED.....

APPROVED.....

NET TAKE-OFF FLIGHT PATH --- NET GRADIENT OF CLIMB --- %



Barometric Altitude  
 Sea Level  
 1000 Feet  
 2000 Feet  
 3000 Feet

Reference Line

Reference Line

FIGURE 5-5  
PERFORMANCE CEILING

The performance ceiling is shown on page 43 for varying weights and temperatures.

ASSOCIATED CONDITIONS

Power Unit	Full throttle
Airspeed	51 m.p.h. I.A.S. (44 knots)

EXAMPLE

Given Gross Weight	1175 lb.
Temperature	-4 (°C (I.S.A. +7°C))

The performance ceiling is 13130 feet.

NOTE: This performance ceiling is not a limitation since it does not prohibit an aeroplane flying higher than the ceiling scheduled. (Although at some altitudes the operating regulations may require oxygen to be carried). The performance ceiling represents the maximum altitude which the aeroplane may be regularly relied upon to achieve, bearing in mind the adverse conditions likely to occur. In establishing compliance with that part of the operating regulations which refers to En Route flight, the calculations may not assume that the aeroplane is flying above the scheduled performance ceiling.

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APPROVED.....

PERFORMANCE CEILING

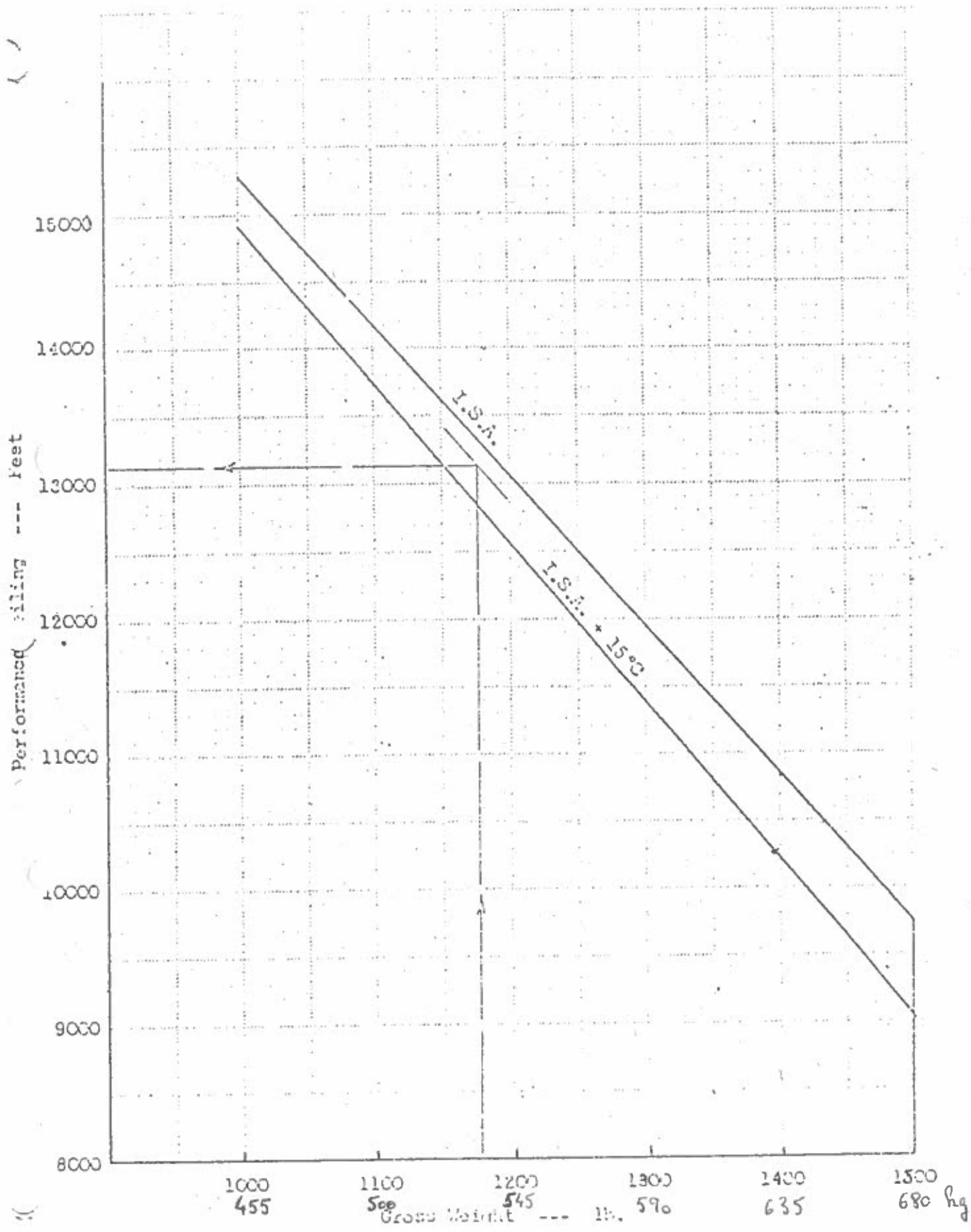


FIG. 8-5



FIGURE 5-6

EN ROUTE GLIDE

(POWER UNIT INOPERATIVE)

The net and gross gradients of descent, expressed as the horizontal distance covered during a given loss of height with the power unit inoperative, are shown on page 44.

ASSOCIATED CONDITIONS

Power Unit	Inoperative
Wing Flaps	Fully Retracted
Airspeed	55 m.p.h. I.A.S.
Wind	Zero wind conditions

NOTE:

- (1) In establishing compliance with the appropriate operating regulations the gross gradient scheduled opposite shall not be used, that part of the chart is given for general information only.
- (2) The example given by the arrowed dotted line shows that during a height loss of 11,000 ft. a horizontal distance of 16.2 nautical miles will be covered. This distance is independent of the altitude at which the glide is commenced.
- (3) The effect of wind should be allowed for in the same way as in a normal navigational calculation.
- (4) The effect on the information given opposite of variations in weight may be neglected.
- (5) The effect on the information given opposite of variations of temperature may be neglected.

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 APPROVED.....

EN ROUTE GLIDE (Power Unit Inoperative)

Report No. 1107  
Page 45  
Model PA-18

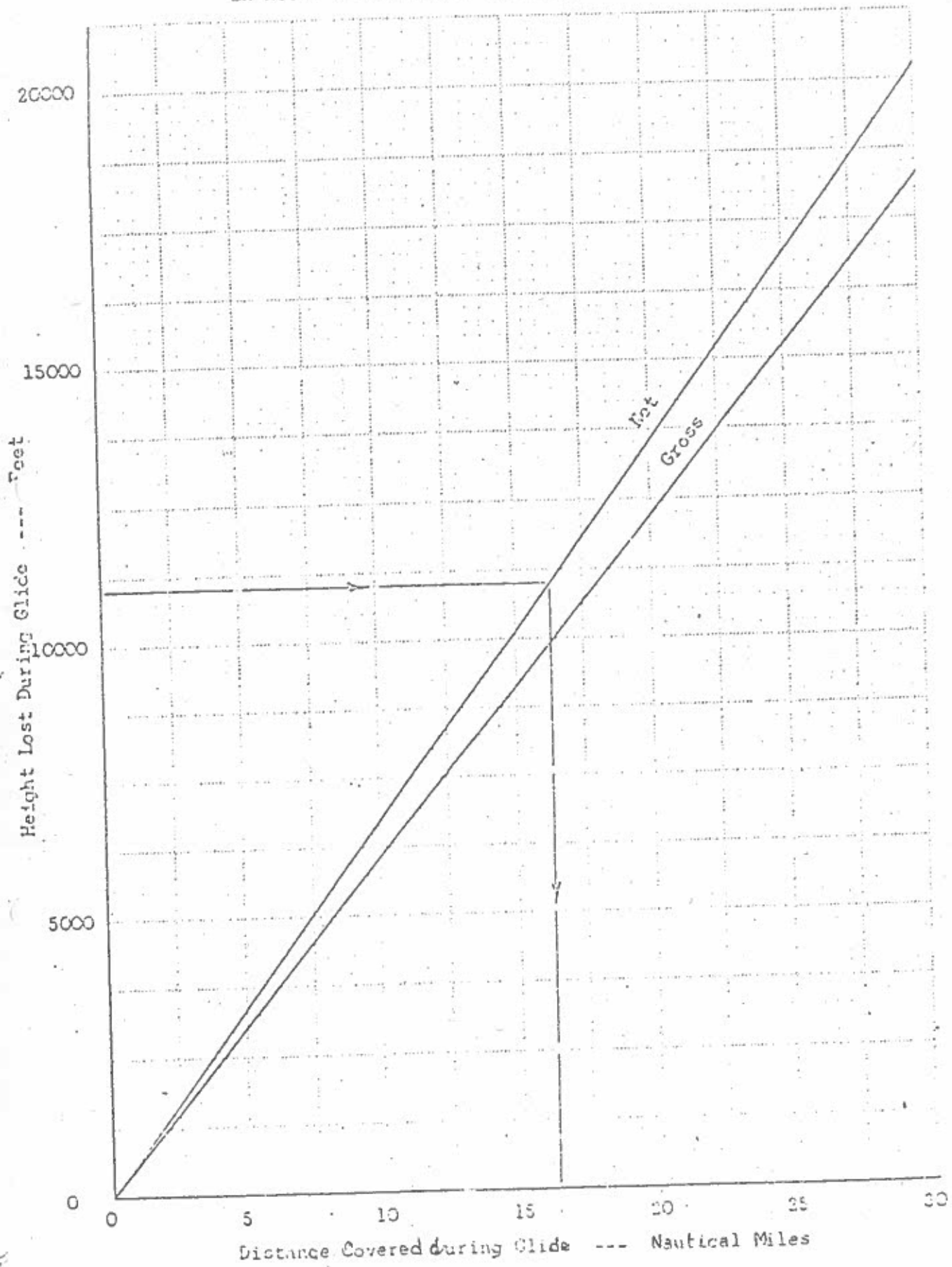


FIG. 5-3

## FIGURE 5-7

## LANDING DISTANCE

The landing distance from a height of 50 feet to stop is shown on page 48 for varying heights, altitudes, temperatures and headwind components.

## ASSOCIATED CONDITIONS:-

Power Unit	Idling
Airspeed	55 m.p.h. I.A.S. down to 50 feet.
Braking	Normal
Runway	Hard, level, dry surface

## EXAMPLE

Given	Aerodrome altitude	1000 feet
	Temperature	20°C (I.S.A. + 7°C)
	Gross Weight	1175 lb. 533 kg
	Headwind	7 knots

Landing distance required is 900 ft. 275<sub>m</sub>

## NOTE:

- (1) This landing distance is 'gross data' - i.e. unfactored. The factor to be applied to the landing distance available is given in the relevant operating regulations.
- (2) The wind correction grid is unfactored. The reported wind will need to be factored as required by the relevant operating regulations to obtain the effective wind to be used in this chart. For example with a factor of 50% to be applied, a reported headwind component of 14 knots would result in an effective wind of 7 knots to be used in the chart. As the effect of tailwind component is not scheduled, the information given is not valid for a down wind landing.
- (3) Correction for the effect of runway surface gradient:

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## FIGURE 5

## LANDING DISTANCE (Continued)

The landing distance is increased by uniform downhill surface gradient at the rate of 10% increase in distance per 1% downhill gradient. This correction is not applicable for gradients exceeding 2%.

As the effect of uphill surface gradient is not scheduled, the landing distance appropriate to zero surface gradient is to be used when there is an uphill gradient.

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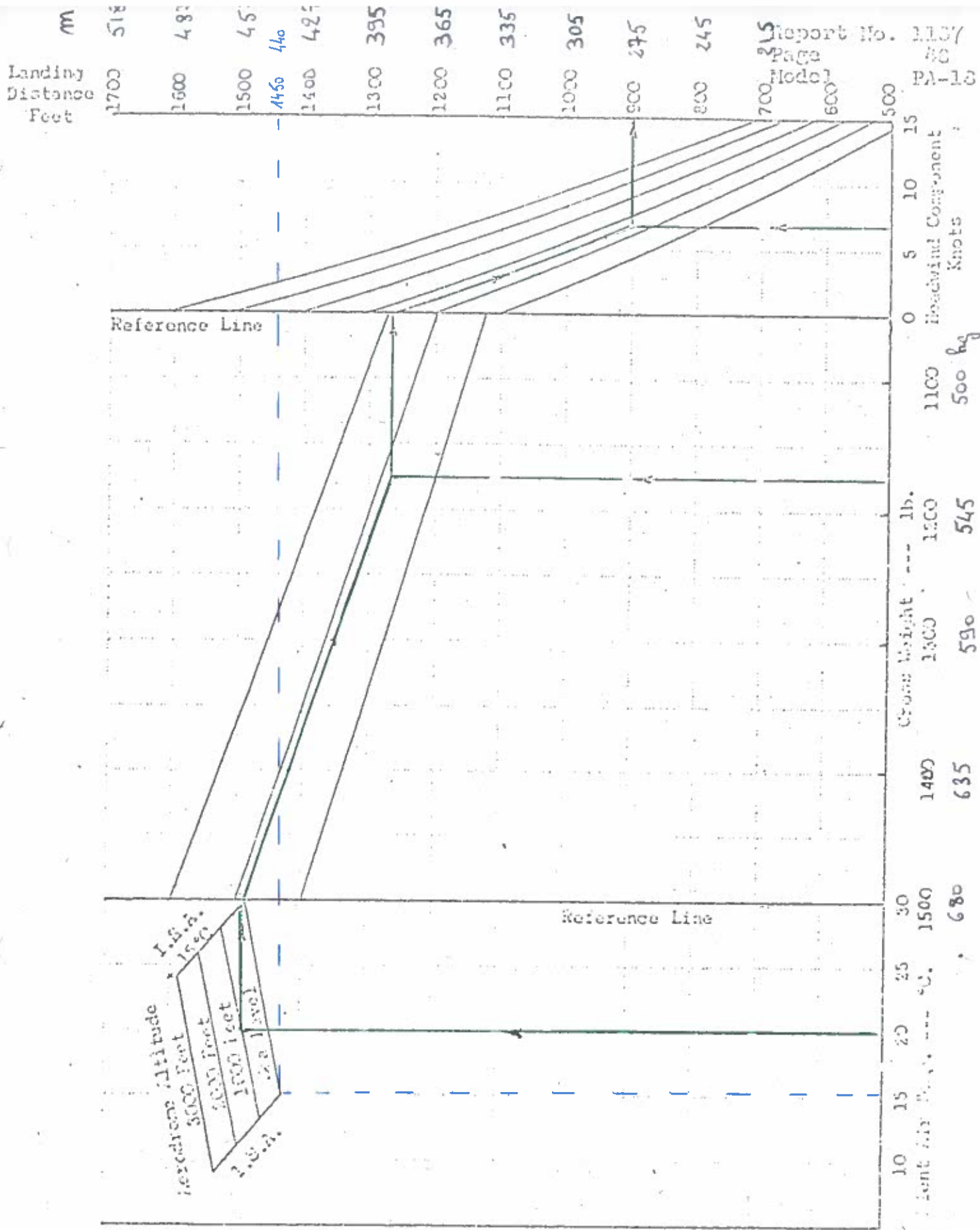


FIG. 5-7

**PIPER AIRCRAFT CORPORATION**  
LOCK HAVEN, PENNA.

REPORT 1107

PAGE 49

MODEL PA-18

FIGURE 5A-1

EN ROUTE GROSS RATE OF CLIMB

The gross rate of climb is shown on page 50 for varying weights, altitudes and temperatures.

ASSOCIATED CONDITIONS:

Power Unit	Full throttle
Airspeed	71 m.p.h. I.A.S. (62 knots)

EXAMPLE

Given	Altitude	6000 feet
	Temperature	6 °C (I.S.A. + 3°C)
	Gross Weight	1200 lb. 545 kg

The gross rate of climb will be 600 ft/min.

REVISED: 9/27/90

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APPROVED.....

CIVIL AVIATION AUTHORITY

CAA Change Sheet No 2 issue 1 to FAA Approved Airplane Flight Manual  
Report No 1107.



Piper  
PA18-95

Constructor's  
Serial No. 18-3447

Registration  
Marks G-6LW

EN ROUTE GROSS RATE OF CLIMB ASSOCIATED CONDITIONS

The airspeed figure shown under this heading is 71 MPH (62 KTS).

To be inserted in Approved Flight Manual Report No 1107 facing page 49.

See page 51

FIGURE 5A-1

EN ROUTE GROSS RATE OF CLIMB

The gross rate of climb is shown on page 51 for varying weights, altitudes and temperatures.

ASSOCIATED CONDITIONS:

Power Unit	Full throttle
Airspeed	51 m.p.h. I.A.S. (44 knots)

EXAMPLE

Given	Altitude	6000 feet
	Temperature	6 °C (I.S.A. + 3°C)
	Gross Weight	1200 lb.

The gross rate of climb will be 600 ft/min.

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EX ROUTE GROSS RATE OF CLIMB

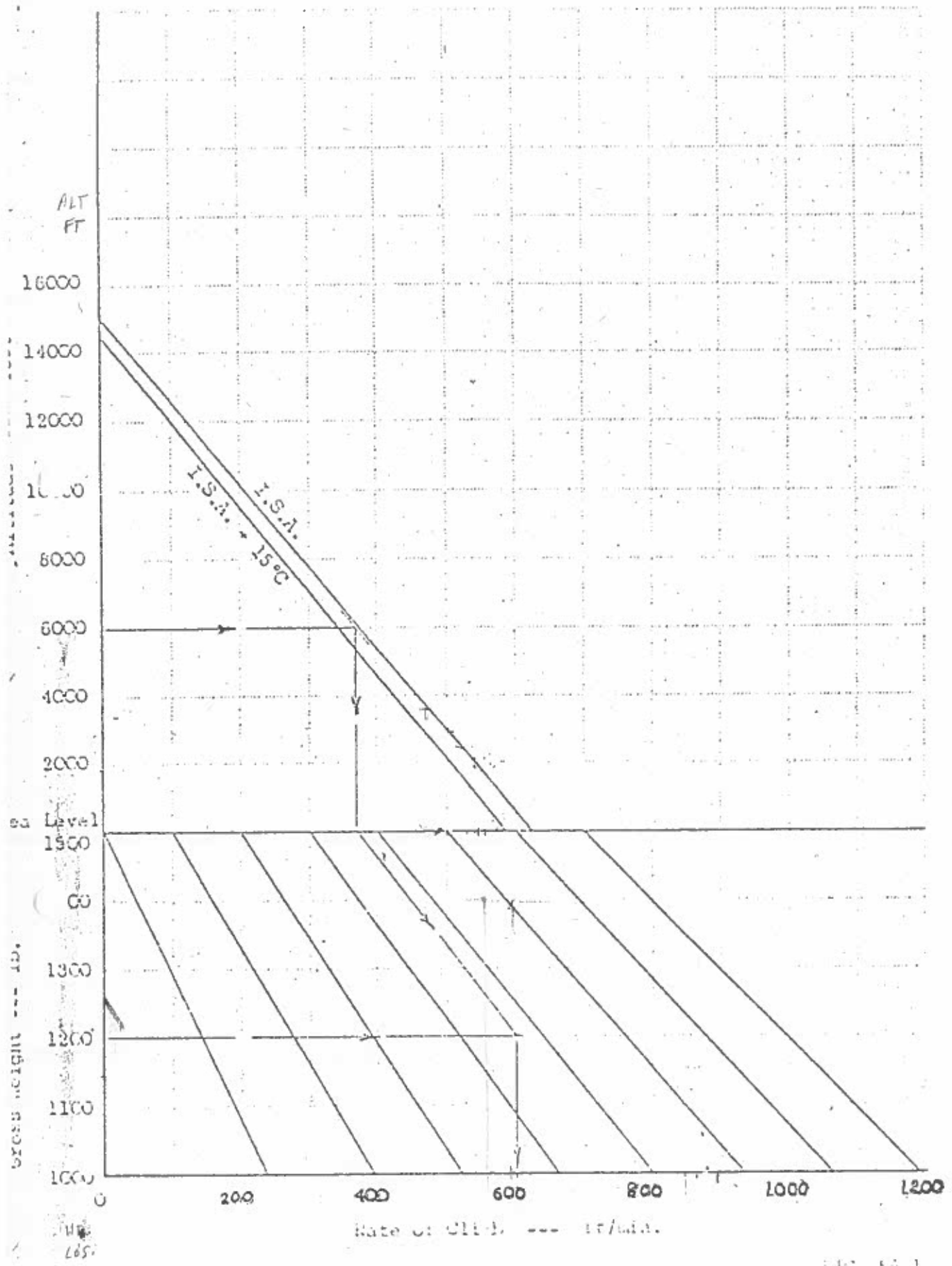


FIG. 5A-1

PIPER AIRCRAFT CORPORATION

LOCK HAVEN, PENNA.

REPORT.....1117

PAGE.....52

MODEL.....20-13

SECTION VI  
WEIGHT AND LOADING DATA

Contents

ITEM	PAGE NO
Weights and Arms of Removable Equipment	52
Lever Arms	54

PREPARED.....  
CHECKED.....  
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PIPER AIRCRAFT CORPORATION

LOCK HAVEN, PENNA.

REPORT 2401

PAGE 53

MODEL P-13

SECTION VI

WEIGHT AND LOADING DATA

TABLE I

LIST SHOWING WEIGHTS AND LEVER ARMS OF ITEMS OF REMOVABLE EQUIPMENT AND RADIO WHICH ARE NOT INCLUDED IN THE EMPTY WEIGHT GIVEN ON PAGE 15

ITEM	WEIGHT LB	Distance from C.G. Datum INCHES	
		Fwd. of Datum (i.e. negative lever arm)	Aft of Datum (i.e. positive lever arm)

Continued on next page

\*This Datum is defined on Page 15

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# PIPER AIRCRAFT CORPORATION

LOCK HAVEN, PENNA.

REPORT 1107

PAGE 54

MODEL PA-18

## SECTION VI

### WEIGHT AND LOADING DATA

#### TABLE 11

#### LEVER ARMS

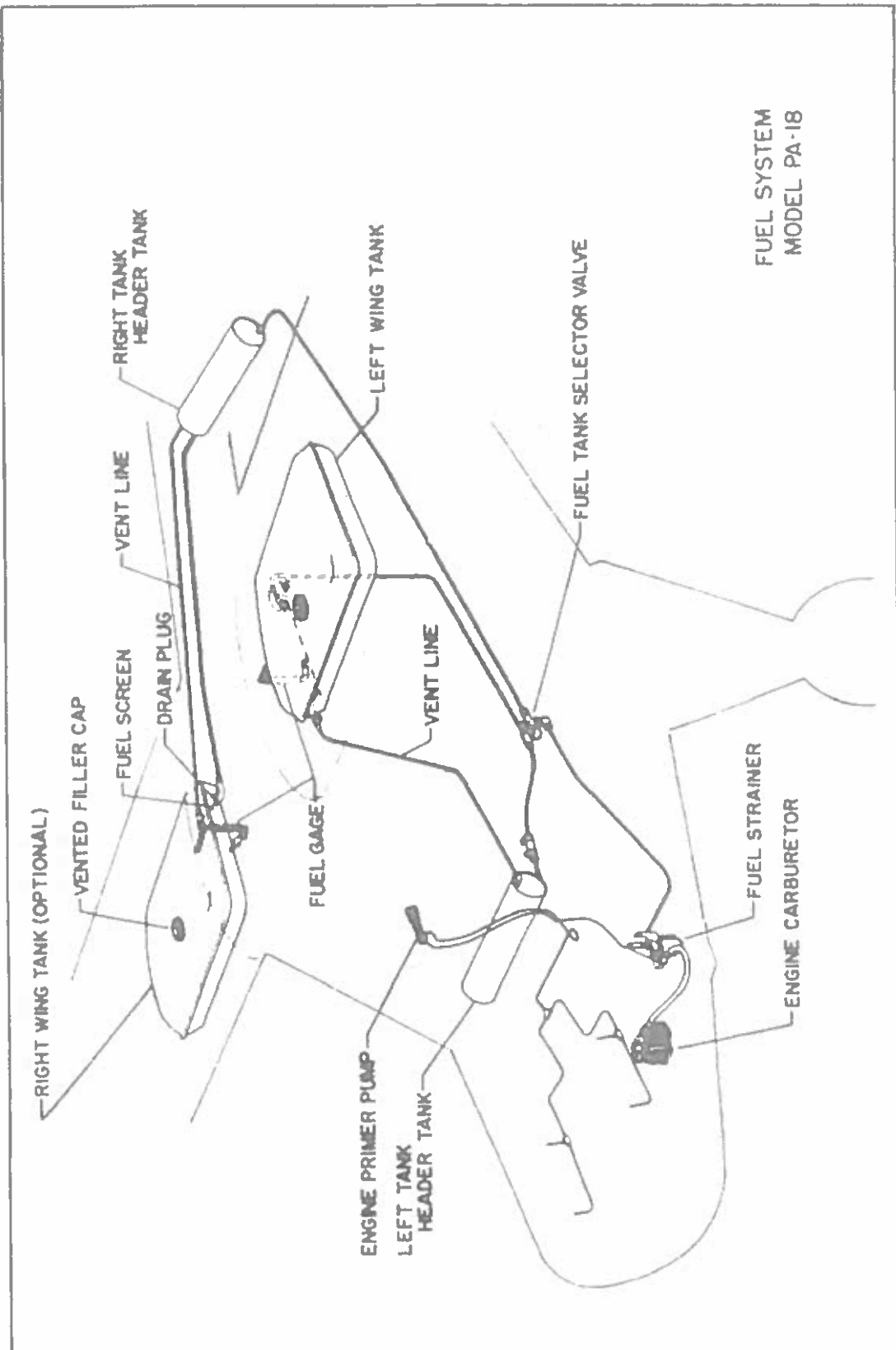
(For General Information)

Station	Distance from C.G. Datum*	
	Forward of Datum (i.e. Negative lever arm)	Aft of Datum (i.e. positive lever arm)
Oil	-36	
Fuel		24 0,61 m
Occupant of front seat		11 0,28
Occupant of rear seat		37 0,94
Luggage Space		57 1,45

\*This Datum is defined on Page 13

Revised 6/24/92

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APPROVED.....



The stabilizer adjustment crank is located on the left cabin panel adjacent to the front seat. A permanently automatic tension adjustment, which consists of an idler pulley held in place near the rear main pulley by a tension spring, maintains correct tension on the stabilizer cable and prevents cable slippage. This system normally requires no attention except for lubrication and inspection. Do not lubricate cables.

## FUEL SYSTEM

Up to 36 gallons of fuel may be carried in the two 18 gallon fuel tanks, one in each wing.

A small (approximately 2 quarts) header tank, which serves to maintain constant fuel flow to the engine, is included in the installation of each fuel tank. The header tank for the left fuel tank is located forward of the instrument panel. The header tank for the right tank is concealed behind the headlining aft of the rear seat.

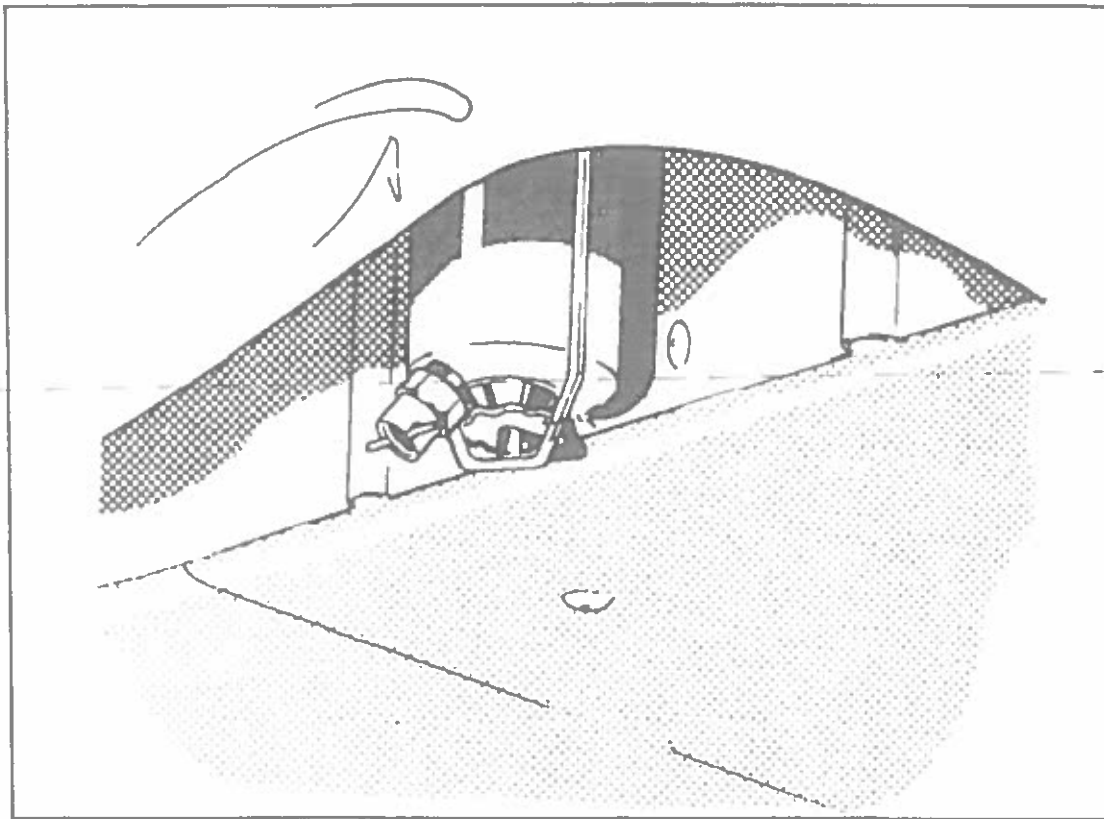
Fuel indicator sight gauges are installed in the upper cabin side panels and are easily discernible from either seat. The fuel shut-off valve is in the left cabin panel near the front seat. Electric fuel gauges are available as optional equipment.

The fuel strainer, on the lower left side of the fire wall in the engine compartment is installed to trap water or sediment that may collect in the fuel system. It should be drained before each flight. Fuel screens are provided at each tank outlet, in the strainer, and at the carburetor.

The engine primer pump on the right side of the instrument panel takes fuel from the top of the fuel strainer and pumps it directly to all four cylinders on the engine. The primer should be locked in at all times, except when in use, to prevent malfunctioning of the engine.

An idle cut-off is incorporated in the carburetor so that full extension of the mixture control stops the flow of fuel at the carburetor. The cut-off should always be used to stop the engine.

Use fuel alternately from the left and right tanks, about one hour each time, to maintain lateral trim.



FUEL STRAINER AND DRAIN

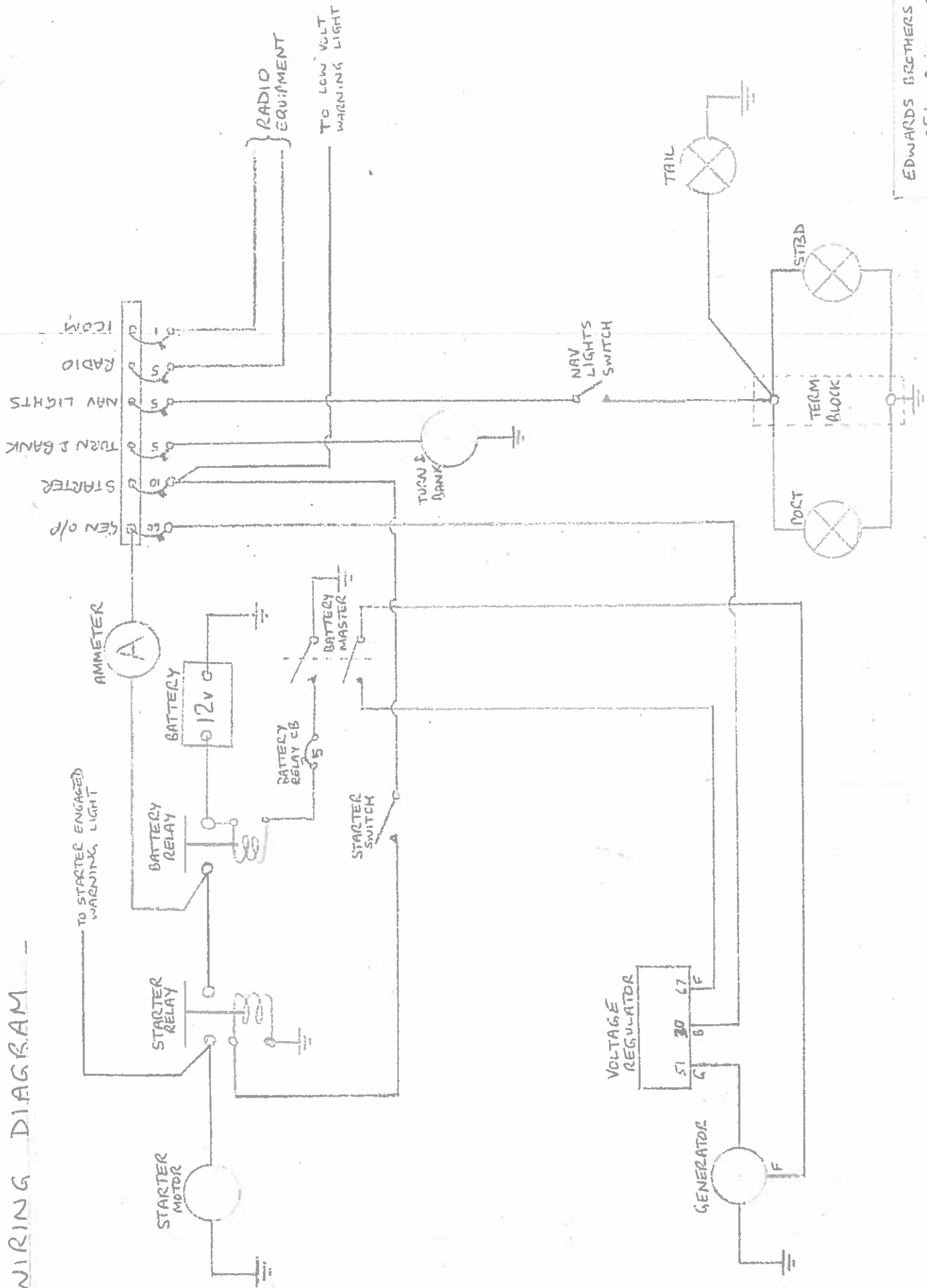
### ELECTRICAL SYSTEM

An electrical system, consisting of starter, alternator, battery, voltage regulator, ammeter, starter solenoid, circuit breakers, fuses, switches and related wiring is optional equipment.

A 12 volt, 23-ampere hour battery is mounted in the fuselage aft of the baggage compartment. A master switch and circuit breakers are located on a panel over the right door. The circuit breakers automatically break the electrical circuits if an overload is applied. To reset the circuit breakers simply push in the buttons. A continuous popping of the circuit breakers indicates a short and should be investigated.

The master switch is connected to a master contactor, located near the battery box. The starter solenoid is also mounted near this box.

# PIPER CUB G-BLLN WIRING DIAGRAM





Piper Aircraft Corporation

Lockhaven, Penna.

Report 1107

Page 55

Model PA-18

Section VI

Weight and Loading Data

Table 11

Lever Arms

(For General information)

Station	Distance from C.of G. datum Inches		m
	Forward of datum (i.e. Negative lever arm)	Aft of datum (I.E. positive lever arm)	
Oil	36		
Fuel		0,91	
Occupant of front seat		24	0,61
Occupant of rear seat		11	0,28
Luggage Space		37	0,94
		57	1,45

The Datum is as defined on Page 13 i.e. — Wing leading edge

CIVIL AVIATION AUTHORITY  
ADDITIONAL LIMITATIONS AND INFORMATION FOR  
UNITED KINGDOM CERTIFICATION

CAA Change Sheet 1 Issue 7 to the CAA Approved Flight Manual, Report No. 1107.

Piper  
PA-18 & L-18C

Constructor's  
Serial No. 18-8447

Registration  
Mark  
G-BLLOV

The limitations and information contained herein either supplement or, in the case of conflict, override those in the flight manual.

CATEGORY OF CERTIFICATION

This type of aeroplane is eligible for certification in the United Kingdom in the Transport Category (Passenger).

This particular aeroplane may however be restricted to another category and to a particular use and this will be stated in the certificate of airworthiness.

The statements concerning category made in the Flight Manual are superseded by this change sheet.

GLIDER TOWING

When the aeroplane is fitted with an approved towing hook it may be used for towing gliders provided that the following limitations are complied with.

1. The weight towed shall not exceed the following:-

Glider Classification Group *	Maximum Weight of Glider	
	lb	kg
A	700	318
B	625	283
C	550	249

- \* As defined in British Gliding Association document entitled "Notes for Tug Pilots"
2. The number of gliders on tow shall not exceed one.
3. The breaking load of the towing cable, or weak link if fitted, shall not exceed 1000lb (454kg) when towing one glider.



CIVIL AVIATION AUTHORITY  
ADDITIONAL LIMITATIONS AND INFORMATION FOR  
UNITED KINGDOM CERTIFICATION

4. Air speed shall not exceed the maximum permitted speed of the glider under tow.
5. A serviceable cylinder head temperature indicating system shall be installed. The cylinder head temperature shall not exceed 525°F (274°C) and this limitation shall be marked with a red radial line on the cylinder head temperature indicator.
6. Towing must not be carried out when outside ambient air temperature exceeds ISA + 10°C.
7. The pilot only shall occupy the tug aircraft.
8. The fuel quantity in the tug aeroplane shall not exceed 20 Imp.gallons (24 US. gallons).

Towing procedures should be in accordance with those recommended in the British Gliding Association document entitled "Notes for Tug Pilots".

To be inserted in the Flight Manual facing page 16 and the CAA revisions record sheet amended accordingly.

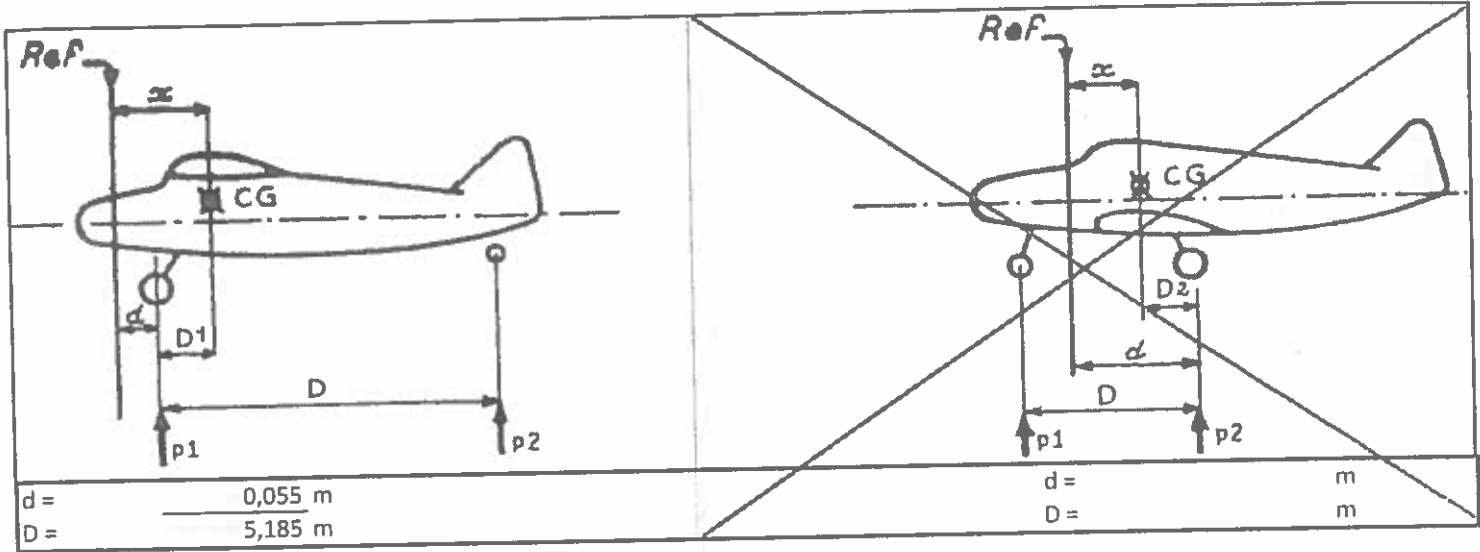


1  
Mise à niveau :

Tube longeron G fuselage

Référence :

Bord d'attaque de l'aile



d = 0,055 m  
D = 5,185 m

d = m  
D = m

Distance au C.G.	Masse à vide (kg)			Distance au C.G.
Aux roues principales $D1 = (p2 * D) / M$	Roue G	Masse lue	tare	Masse nette
0,41159868	Roue D	208	0	208
A la référence $x = d + D1$	Roue Av/Ar	209,5	0	209,5
0,46659868	Masse à vide mesurée M (kg)	36	0	36
				453,5
				Aux roues principales $D2 = (p1 * D) / M$
				0,000
				A la référence $x = d - D2$
				0,080

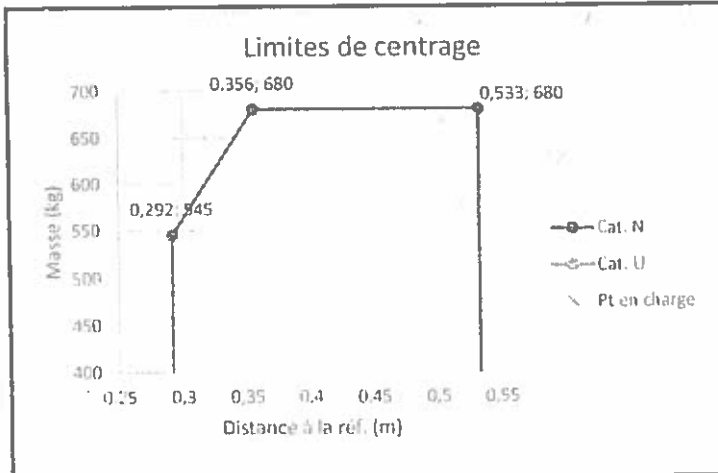
2

CORRECTION(S)

	Masse (kg)	Bras de levier (m)	Moments (p. rapport réf.) (m*kg)
Valeurs lues	453,5	0,467	211,6025
+	0	0	0
	0	0	0
Corrections	0	0	0
	0	0	0
	0	0	0
	0	0	0
Masse à vide	453,5 kg		
Moments	211,6025 kg.m		
Distance C.G. à vide	0,467 m		

Huile et essence non utilisable comprises dans la masse à vide  
NB : Les corrections sont dans la ligne - pour une masse située à l'avant de la réf. (les bras de levier doivent être positifs)

3



Exemple de chargement			
	Masse	Bras levier	Moment
Avion sec	453,5	0,467	211,6025
Pilote (AV)	77	0,28	21,56
Passager (AR)	77	0,94	72,38
Bagages	2	1,95	3,9
Essence principale (87L)	62	0,61	37,82
	0	0	0
	0	0	0
	0	0	0
Huile	0	0	0
Total	671,5	0,517	347,26
Pesée précédente	Masse à vide (kg) :		447
	date :		20/03/2017

NB : Les bras de levier sont algébriques (signe - si la masse se situe à l'avant de la réf.)